



DÜCHTING
PUMPEN

Product Overview

TYPE HPXU & HPXM



FLUE GAS DESULFURIZATION



The flue gas cleaning in Germany started with the adoption of the „Großfeuerungsverordnung“ - a regulation for open fire - in 1982. From the very beginning DÜCHTING PUMPEN took part in this business and today has one of the largest populations in European power stations. With the development of the material **SICcast®** now almost every FGD pump is built completely in **SICcast®**. Through this unique and innovative technology our products are increasingly favored beyond the borders of Europe.

WATER TREATMENT



DÜCHTING PUMPEN has worked in desalination with high-pressure centrifugal pumps in reverse osmosis now since the early 90s. While the demand for higher quantities and pressures has risen over the past years DP has kept up with the development and can now offer high-pressure pumps, including energy recovery units. The materials used for these pumps have been proven in numerous applications and the performance data has been adjusted to market demands by means of CFX programs.

MINING



Since the early 50s DÜCHTING has supplied pumps to the mining industry, especially German hard coal mining - at first only as maintenance and primarily with respect to underground mining. In the following years new pumps and wear-resistant centrifugal pumps for the processing of coal were added. Today DÜCHTING PUMPEN covers the entire market for centrifugal pumps in mining including high-pressure cooling centrifugal pumps.

INDUSTRY / OIL & GAS



The chemical industry profits from the **SICcast®** - material of DÜCHTING PUMPEN.

As far as this field of application is concerned the high chemical resistance of **SICcast®** is of primary importance: its corrosion resistance with respect to acids will even exceed that of Ni-alloys.

These pumps are entirely metal free in all wetted areas - even the single- or double-acting mechanical seals.



Quality through experience

DÜCHTING PUMPEN is a privately owned German company with more than 77 years of experience in the field of advanced centrifugal pumps for use in many different industries.

Our motto “Quality Through Experience” forms the basis of our sophisticated product range. The capabilities of our company in the construction, manufacturing, testing and commissioning of our products is highly respected in the industries we serve.

Our reputation is based on a sustainable company policy, focusing on efficiency, reliability, innovation and thorough customer after-sales service which is provided by partners in the countries where our products are installed.

In order to meet the current demand for highly efficient and reliable products in seawater desalination, DÜCHTING PUMPEN offers optimized high-pressure pumps and energy recovery turbine units. To minimize total energy costs in high pressure seawater desalination plants, we are at your service during both design and operation.

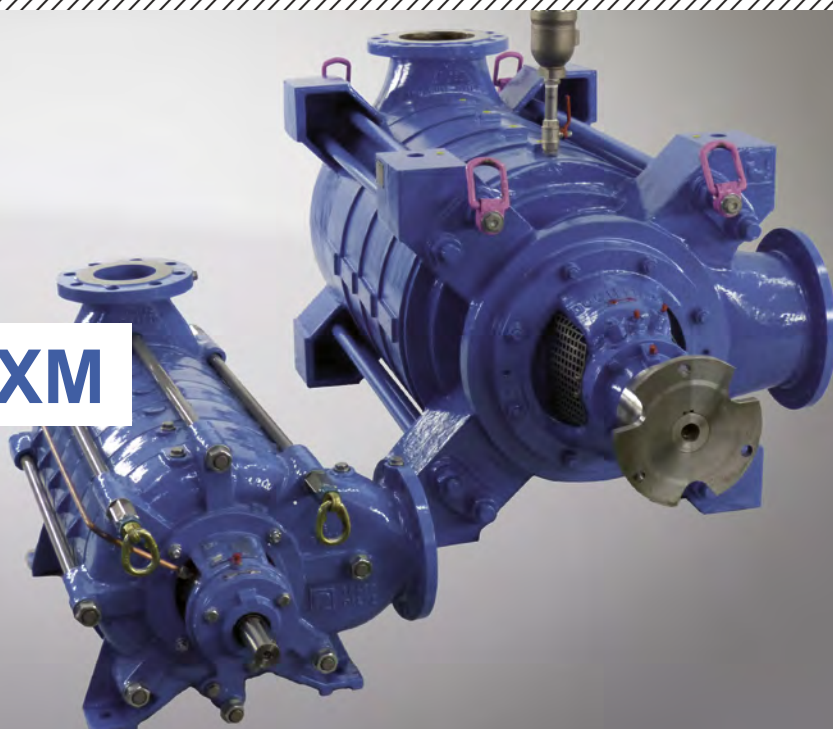




Multistage pump types

TYPE HPXU & HPXM

Handles liquids with up to 10% solids.

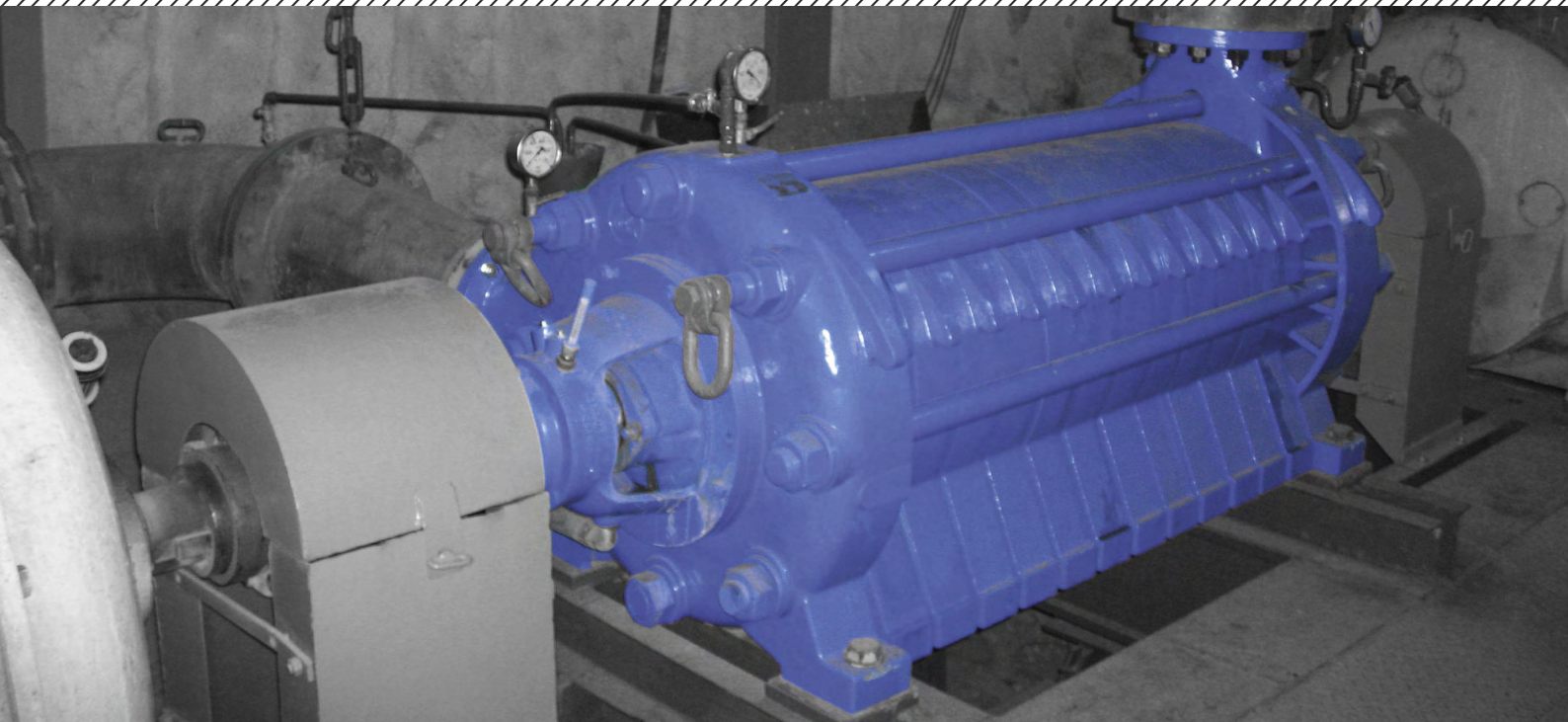


HPXU & HPXM Design

Multistage centrifugal pump in ring-section design.

- Flanges positioned at 90° increments
- Shaft sealing by stuffing box or mechanical seal
- Axial thrust compensation by balancing device with optical or digital wear indicator for optimized maintenance control
- Designed for 4-pole speed
- Reduced life-cycle costs
- Grease or oil lubrication anti-friction bearings available
- Tailormade solutions available:
 - ▶ Pump dimensions can be adapted to customer requirements
 - ▶ Single or double inlet suction casing available
 - ▶ Discharge flanges available on intermediate stage casings
 - ▶ Drive from one or both shaft ends possible
- Closed impeller with spatially curved vanes
- Impeller fixed with fitting key





Fields of Application

Handling of contaminated, chemically neutral or aggressive liquids with up to 10% solids.

- Main water drainage in mining
- Drainage and mine weather cooling in mining
- Pressure boosting systems in industrial processes
- Water supply and water treatment plants
- Condensate production
- Mineral industry
- Oil & Gas - Applications (handling formation water)

Technical Data

Pump Size:	DN 40 to DN 400 (1 1/2" to 16")
max. Pressure:	160 bar (2300 PSI)
max. Flow:	3250 m³/h (15000 gpm)
Total head:	up to 1200 m (3940 ft)
Rotating Speed:	up to 3600 rpm

Materials

Available in almost any metal from cast iron to SUPER DUPLEX stainless steel.

The materials are carefully selected depending on the application, the pumped liquid and the combinations of materials adapted to the respective conditions of use.



Bearings

Grease or oil-lubricated anti-friction bearings for long-life performance.

Wear Rings

Replaceable rings in composite material to maintain best efficiency and reliability.

Suction Casing

Advanced design for optimized inlet velocities.

Impeller

Optimized design for specific speed. Cast in ceramic moulds for highest surface quality. High efficiencies achieved by different impeller sets for each pump size.

Diffusor

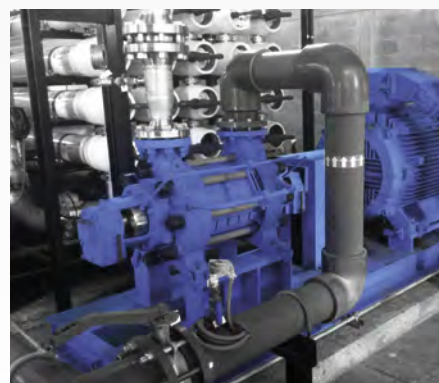
CFD optimized flow channels resulting in reduced impact losses.

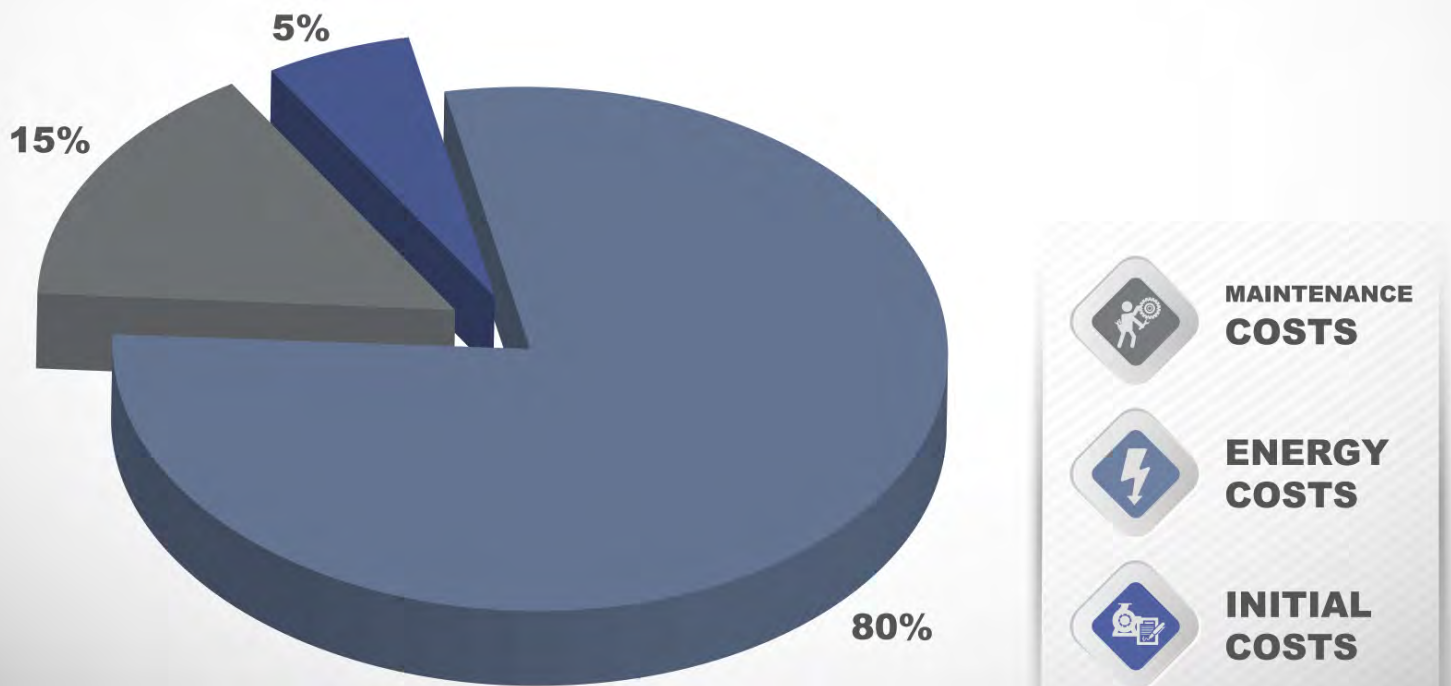
Discharge Casing

CFD designed to achieve optimal discharge conditions.

Balancing Device

Axial thrust compensation by balancing discs or piston.





Life-Cycle-Costs

Average life cycle costs for industrial pumps.

Evaluating the Life-Cycle-Costs will identify the most financially attractive alternative. The initial purchase price is a very small part of the life cycle cost for high usage pumps. Minimizing energy consumption and plant downtime have a big influence on the total Life-Cycle-Costs.

Energy costs

DÜCHTING PUMPEN offers a wide range of impeller sets for high efficiencies.

- high efficiency leads to low energy costs

Maintenance costs

Robust design leads to long lifetime of the pump parts.

- low wear leads to low maintenance work and costs

Easy accessible and changeable wear parts lead to short downtime for overhauls.

- short downtime leads to low maintenance costs





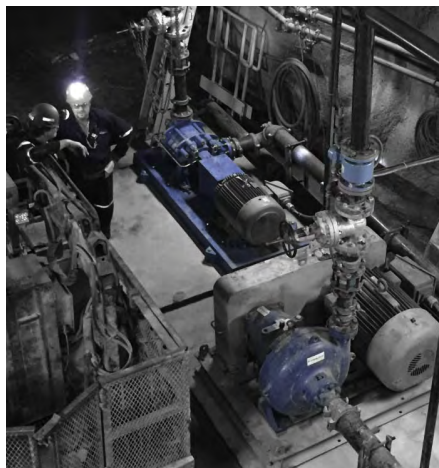
After-Sales-Service & Spare Parts

With its service and spare parts department DÜCHTING PUMPEN offers the full range of **After-Sales-Service**.

With its own service technicians and several service partners worldwide DÜCHTING Service is everywhere and always available.

Inhouse - Service

- Maintenance
- rebuild & repair
- damage analysis
- performance tests with vibration analysis
- site staff training
- and much more



Site - Service

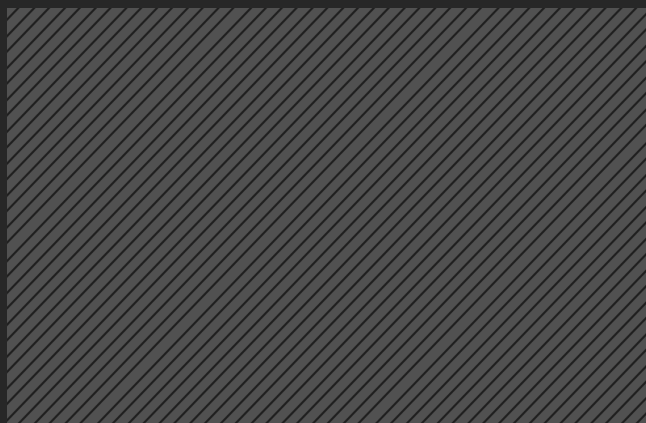
- start-ups
- commissioning assistance
- Revisions
- Repairs
- Troubleshooting
- laser alignment
- vibration & condition analysis
- flow rate measuring
- whole pump rebuild and repair
- mechanical seal exchange
- on-site training
- and much more



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